

5/22

Split A
05-06-02

| | | |
|-------------------------------|---------------------|-------------|
| DART AEROSPACE LTD | Work Order: | 23117 A |
| Description: Wearplate | Part Number: | D2577-3 |
| Dwg: D2577 Rev. E | Qty: | 50 |
| | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|--------|----------|-----|
| 1 | DC | Issue Traveller Dwg not required | KL | 05.04.27 | 50 |
| 2 | PG | Issue P/O: 2007952 Email or Ship DXF file to vendor Laser Cut per Dwg D2577 flat pattern D2577-101 Material release note required | n | 05.04.28 | 50 |
| 3 | RG | Receive and Inspect for transit damage Ensure that material release note is attached | ML | 05/05/16 | 50 |
| 4 | QC6 | Inspect dimensions per template D2577-101T1 | ml | 05-05-25 | 50 |
| 5 | GB | Deburr if necessary | N/A ml | 05-05-25 | 50 |
| 6 | GB | Form on brake as per Dwg D2577 using DT8155 and DT8179 Identify as D2577-3 | SB | 05/03/30 | 30 |
| 7 | QC5 | Inspect work to Step 6 | 2 | 05-08-30 | 30 |
| 8 | WS | Weld hard surface using DT8308A & DT838B as per Dwg D2577 Qty Description Batch A/R 7560 Hardcoat Red M17552 M17114 | CPL | 05/09/07 | 30 |
| 9 | QC9 | Inspect weld | ML | 05/09/07 | 30 |
| 10 | FP | Powder Coat Grey (Ref.4.3.5.6) per QSI 005 4.3 | ML | 05/10/05 | 30 |
| 11 | QC3 | Inspect Powder Coat | 2 | 05-10-06 | 30 |
| 12 | FP | Identify and Stock | FC | 05/10/06 | 30 |
| 13 | AC | Cost / part 28.25 | SAC | 05-10-07 | 30 |
| 14 | DC | Close W/O 26.77 Inspect Level 21 | 17 | 05/10/07 | 30 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|---|------------|----------|
| A | 96.08.20 | New Issue | | |
| B | 98.04.15 | Changed finish detail, changed forming sub-contractor | KB | |
| C | 99.02.02 | Added inspection levels, Jig numbers | DM | |
| D | 00.10.02 | Reformat | EC | |
| E | 01.06.08 | Powder coat in house and went back to laser cut. | EC | |
| F | 02.09.24 | Re-format; Incorporated D2577-101/-13 | KJ RF | |

RELEASED
02/10/02 RF

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 17 Date: 05/10/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 26, 2005
04:06 pm

Work Order No : 00231174
Project Name : D2577-3
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : D2577-3
Description : Wearplate Aft
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 04-26-05
Est Finish Date : 05-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | | |
|--------------------------|-----------|--------|
| | Estimated | Actual |
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |

ALGOMA STEEL INCORP. 105 West St., Sault Ste. Marie, Ontario, Canada, P6A 7B4

| | | | | | | |
|--|---------------------------------|--------------------------------|-------------------------------|--------------------------------|----------------------|----------------------------|
| CUSTOMER PURCHASE ORDER NUMBER P30529ME003 | ENTRY DATE 2003/06/02 | SHIP DATE 2003/09/08 | TALLY NUMBER 920195 | SHIPPER'S NUMBER 09- | CARRIER CP | MILL ORDER 44603 |
|--|---------------------------------|--------------------------------|-------------------------------|--------------------------------|----------------------|----------------------------|

CHARGE TO CUSTOMER NAME & ADDRESS

**WILKINSON A DIVISION OF PREMOTALCO INC
888 SOUTH EAST MARINE DRIVE
VANCOUVER BRITISH COLUMBIA
V5X 2V3**

SHIP TO CUSTOMER NAME & ADDRESS

**WILKINSON A DIVISION OF PREMOTALCO INC
888 SOUTH EAST MARINE DRIVE
NEW WESTMINSTER BRITISH COLUMBIA**

MILL TEST REPORTS

ALGOMA STEEL INC. HEREBY CERTIFIES THAT THE MATERIAL HEREIN DESCRIBED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATION SHOWN HEREIN AS CONTAINED IN THE COMPANY RECORDS AND WITHIN THE SCOPE OF ACCREDITATION OF ISO/IEC GUIDE 25-1990 AS CONTAINED IN THE COMPANY RECORDS.

**H. Haldenby
MANAGING METALLURGIST**

THIS MILL TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF ALGOMA STEEL INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECEIVER, PLEASE CALL (705)945-2624 COLLECT FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT

CUSTOMER SPECIFICATION

HOT ROLLED STEEL SHEET - CARBON - ASTM A569 TYPE B (98) - CS - MATTE - P & OIL (W/FINISH) - CUT EDGE ACCEPTABLE - (AIM FOR LIGHT SIDE OF GAUGE & NO COIL BREAKS) - (FLATNESS CRITICAL)

SUPPLEMENTARY INSTRUCTIONS

FAX SM ATTN M ELIAS 604 301 3244 "MUST SHIP PAPERWRAPPED ON COVERED GONDOLA"

INSTR

CHEMICAL ANALYSIS REPORT REQUIRED

CUST

USE ELECTRICAL PANELS

***** PRODUCT SHIPPED *****

CUSTOMER ITEM 1 OUR ITEM 001 DIMENSIONS .059 X 48 X COIL

| COIL NUMBER | HEAT | NO. PIECES | WEIGHT | COIL NUMBER | HEAT | NO. PIECES | WEIGHT |
|-------------|----------|------------|--------|-------------|----------|------------|--------|
| 9341882 | 5653B-02 | 1 | 23170 | 9341888 | 5653B-52 | 1 | 24290 |

***** CHEMICAL PROPERTIES *****

| HEAT | C | MN | P | S | SI | CR | NI | CU | MO | AL | CB | V | B | TI | SN | N |
|-------|-----|-----|------|------|-----|-----|-----|-----|-----|------|-------|-------|---|-------|----|---|
| 5653B | .04 | .26 | .006 | .005 | .02 | .02 | .01 | .01 | .00 | .029 | <.005 | <.008 | | <.008 | | |

****WARNING****

THE TEST RESULTS AND VALUES REPORTED HEREIN INDICATE ONLY THAT (1) THE PARTICULAR STEEL FOR WHICH THIS CERTIFICATE IS ISSUED MEETS THE MINIMUM SPECIFIED YIELD STRENGTH AND (2) THE CHEMICAL ANALYSIS AND PHYSICAL PROPERTIES OF SUCH STEEL ARE IN CONFORMANCE WITH THE REQUIREMENTS OF THE SPECIFICATION INDICATED. THE RESULTS OR VALUES REPORTED HEREIN CAN NOT BE USED TO QUALIFY THE STEEL FOR ANY SPECIFICATION OTHER THAN THE ONE INDICATED AND CAN NOT BE RELIED UPON FOR ANY PURPOSE (INCLUDING DESIGN OR CALCULATIONS) AS REPRESENTING THE ACTUAL STRENGTH OF SUCH STEEL.

No.3892 P.6

Wilkinson Steel

Aug. 11, 2004 1:13/PM

16 ga crms

0.059"
16 ga crms

